

TIG WELDING TORCHES

XA26 TIG TORCH

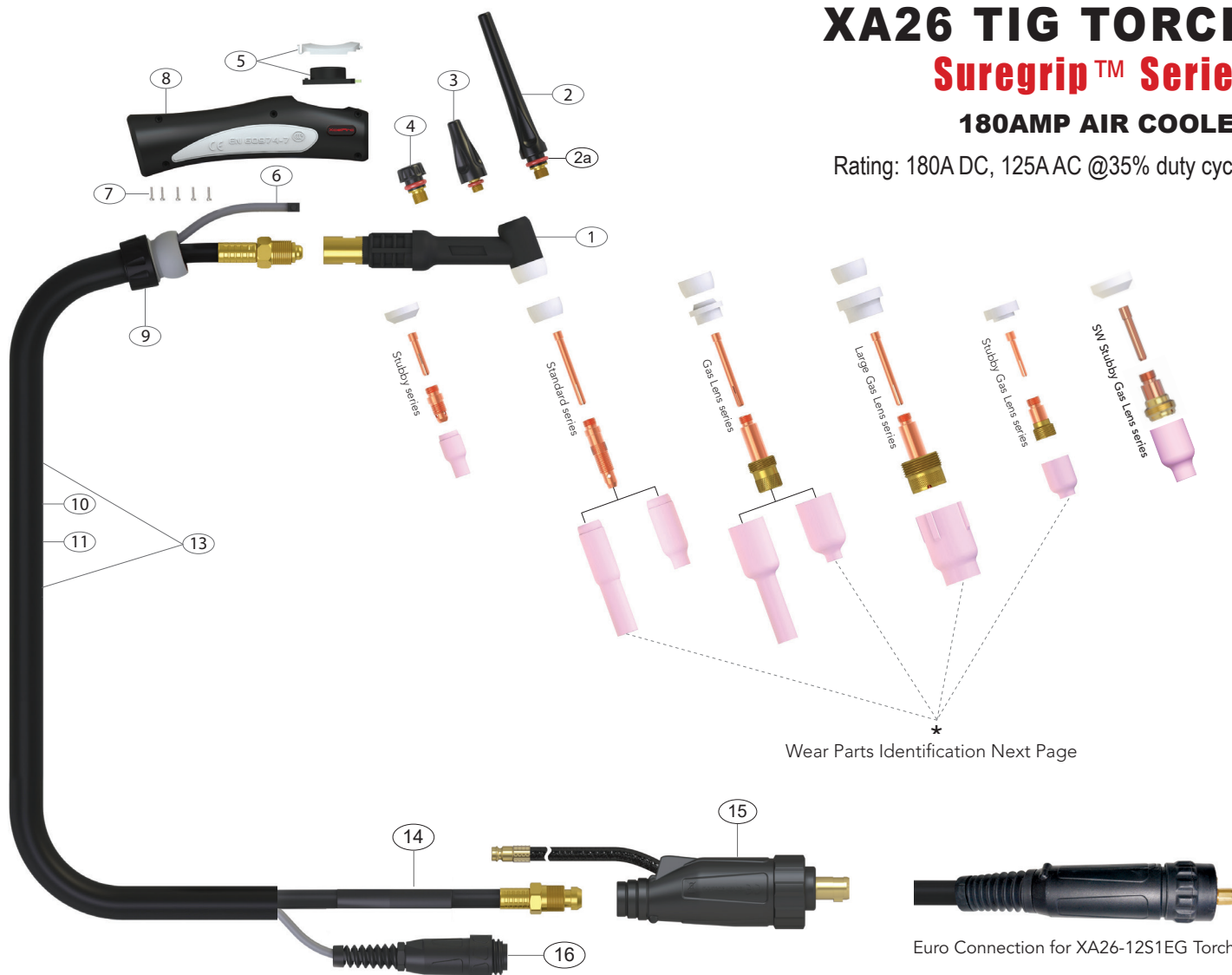


XA26 TIG TORCH

Suregrip™ Series

180AMP AIR COOLED

Rating: 180A DC, 125AAC @35% duty cycle.



Wear Parts Identification Next Page

Euro Connection for XA26-12S1EG Torch

Torch Model Description	Part Number	
	4m	8m
XA26 Suregrip Tig Torch 4m, Surelok Connector QF Gas	XA26-S112GS4	XA26-S125GS4
XA26FX Suregrip Flexi Tig Torch, Surelok Connector, QF Gas	XA26FX-S112GS4	XA26FX-S125GS4
XA26FX Suregrip Flexi Tig Torch, Euro Connection Style	XA26-12S1EG	XA26-25S1EG

Spare Parts

Part Number	Description
1	XA26 Torch Body Standard XA26FX Torch Body Flexible
2	57Y02 Back Cap Long
2a	98W18 Back Cap O Ring
3	57Y05 Back Cap Medium
4	57Y04 Back Cap Short
5	ER1MS Momentary Switch Kit (See the last page for Switch options)
6	ERSWL4 Trigger Lead x 4m ERSWL8 Trigger Lead x 8m
7	ERSP1 Screw Pack
8	ERH200 Large Ergo Tig Handle

Spare Parts

Part Number	Description
9	ERKJ200 Large Knuckle Joint
10	ERLC200-08 Leather Cover x 0.8m
11	ERJK200 Jointing Repair Kit
13	ERCO200-40 Sheath x 4m c/w Leather Cover ERCO200-80 Sheath x 8m c/w Leather Cover
14	SL46V28AOB Power Cable x 4m Surelok OB Rubber SL46V30AOB Power Cable x 8m Surelok OB Rubber
15	UD1025-38 Dinse Tig Power Cable Connector 10-25 UD3550-38 Dinse Tig Power Cable Connector 35-50
16	C03045 7 Pin Plug

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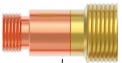

Standard Front End Parts

			10N22 Collet 1.0mm		10N30 Collet Body 1.0mm		10N50 Alumina Nozzle Ø 6mm #4		10N49L Long Alumina Nozzle Ø 8mm #5L
18CG Cup Gasket		10N23 Collet 1.6mm	10N23 Collet 1.6mm	10N31 Collet Body 1.6mm	10N31 Collet Body 1.6mm	10N49 Alumina Nozzle Ø 8mm #5	10N49 Alumina Nozzle Ø 8mm #5	10N48L Long Alumina Nozzle Ø 10mm #6L	10N48L Long Alumina Nozzle Ø 10mm #6L
		10N24 Collet 2.4mm	10N24 Collet 2.4mm	10N32 Collet Body 2.4mm	10N32 Collet Body 2.4mm	10N48 Alumina Nozzle Ø 10mm #6	10N48 Alumina Nozzle Ø 10mm #6	10N47L Long Alumina Nozzle Ø 11mm #7L	10N47L Long Alumina Nozzle Ø 11mm #7L
		10N25 Collet 3.2mm	10N25 Collet 3.2mm	10N28 Collet Body 3.2mm	10N28 Collet Body 3.2mm	10N47 Alumina Nozzle Ø 11mm #7	10N47 Alumina Nozzle Ø 11mm #7		
						10N46 Alumina Nozzle Ø 12.5mm #8	10N46 Alumina Nozzle Ø 12.5mm #8		
						10N45 Alumina Nozzle Ø 16mm #10	10N45 Alumina Nozzle Ø 16mm #10		
						10N44 Alumina Nozzle Ø 19mm #12	10N44 Alumina Nozzle Ø 19mm #12		



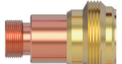

Stubby Front End Parts

			10N22S Stubby Collet 1.0mm		17CB20 Stubby Collet Body Fits 1.0 - 3.2mm		13N08 Alumina Nozzle Ø 6mm #4		796F70 Long Alumina Nozzle Ø 5mm #3
18CG20 Stubby Cup Gasket		10N23S Stubby Collet 1.6mm	10N23S Stubby Collet 1.6mm			13N09 Alumina Nozzle Ø 8mm #5	13N09 Alumina Nozzle Ø 8mm #5	796F71 Long Alumina Nozzle Ø 6mm #4	796F71 Long Alumina Nozzle Ø 6mm #4
		10N24S Stubby Collet 2.4mm	10N24S Stubby Collet 2.4mm			13N10 Alumina Nozzle Ø 10mm #6	13N10 Alumina Nozzle Ø 10mm #6	796F72 Long Alumina Nozzle Ø 8mm #5	796F72 Long Alumina Nozzle Ø 8mm #5
		10N25S Stubby Collet 3.2mm	10N25S Stubby Collet 3.2mm			13N11 Alumina Nozzle Ø 11mm #7	13N11 Alumina Nozzle Ø 11mm #7	796F73 Long Alumina Nozzle Ø 10mm #6	796F73 Long Alumina Nozzle Ø 10mm #6
						13N12 Alumina Nozzle Ø 13mm #8	13N12 Alumina Nozzle Ø 13mm #8		
						13N13 Alumina Nozzle Ø 16mm #10	13N13 Alumina Nozzle Ø 16mm #10		



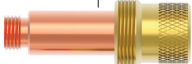


Ultra Stubby Gas Lens Front End Parts

			10N22S Stubby Collet 1.0mm		USTB45V43 Stubby Gas Lens Body 1.6mm		53N58 Gas Lens Nozzle Ø 6mm #4
USTB80300236 Gas Lens Gasket		10N23S Stubby Collet 1.6mm	10N23S Stubby Collet 1.6mm	USTB45V44 Stubby Gas Lens Body 2.4mm	USTB45V44 Stubby Gas Lens Body 2.4mm	53N59 Gas Lens Nozzle Ø 8mm #5	53N59 Gas Lens Nozzle Ø 8mm #5
		10N24S Stubby Collet 2.4mm	10N24S Stubby Collet 2.4mm	USTB45V45 Stubby Gas Lens Body 3.2mm	USTB45V45 Stubby Gas Lens Body 3.2mm	53N60 Gas Lens Nozzle Ø 10mm #6	53N60 Gas Lens Nozzle Ø 10mm #6
		10N25S Stubby Collet 3.2mm	10N25S Stubby Collet 3.2mm			53N61 Gas Lens Nozzle Ø 11mm #7	53N61 Gas Lens Nozzle Ø 11mm #7
						53N61S Gas Lens Nozzle Ø 12.5mm #8	53N61S Gas Lens Nozzle Ø 12.5mm #8



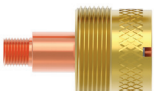

SW Stubby Gas Lens Front End Parts

			10N22S Stubby Collet 1.0mm		45V24S SW Stubby Gas Lens Body 1.0mm		54N16SW Gas Lens Nozzle Ø 10mm #6
18CG20 Stubby Cup Gasket		10N23S Stubby Collet 1.6mm	10N23S Stubby Collet 1.6mm	45V25S SW Stubby Gas Lens Body 1.6mm	45V25S SW Stubby Gas Lens Body 1.6mm	54N15SW Gas Lens Nozzle Ø 11mm #7	54N15SW Gas Lens Nozzle Ø 11mm #7
		10N24S Stubby Collet 2.4mm	10N24S Stubby Collet 2.4mm	45V26S SW Stubby Gas Lens Body 2.4mm	45V26S SW Stubby Gas Lens Body 2.4mm	54N14SW Gas Lens Nozzle Ø 12.5mm #8	54N14SW Gas Lens Nozzle Ø 12.5mm #8
		10N25S Stubby Collet 3.2mm	10N25S Stubby Collet 3.2mm	45V27S SW Stubby Gas Lens Body 3.2mm	45V27S SW Stubby Gas Lens Body 3.2mm	54N12SW Gas Lens Nozzle Ø 16.0mm #10	54N12SW Gas Lens Nozzle Ø 16.0mm #10

Gas Lens Front End Parts

				45V24 Gas Lens Collet Body 1.0mm		54N18 Long Gas Lens Nozzle Ø 6mm #4L
18CG Cup Gasket	54N01 Gas Lens Gasket		45V25 Gas Lens Collet Body 1.6mm	45V25 Gas Lens Collet Body 1.6mm	54N17 Long Gas Lens Nozzle Ø 8mm #5L	54N17 Long Gas Lens Nozzle Ø 8mm #5L
			45V26 Gas Lens Collet Body 2.4mm	45V26 Gas Lens Collet Body 2.4mm	54N16 Long Gas Lens Nozzle Ø 10mm #6L	54N16 Long Gas Lens Nozzle Ø 10mm #6L
		10N23 Collet 1.6mm	45V27 Gas Lens Collet Body 3.2mm	45V27 Gas Lens Collet Body 3.2mm	54N15 Long Gas Lens Nozzle Ø 11mm #7L	54N15 Long Gas Lens Nozzle Ø 11mm #7L
		10N24 Collet 2.4mm			54N14L Long Gas Lens Nozzle Ø 12.5mm #8L	54N14L Long Gas Lens Nozzle Ø 12.5mm #8L
		10N25 Collet 3.2mm				
					54N19 Gas Lens Nozzle Ø 17mm #11	54N19 Gas Lens Nozzle Ø 17mm #11

Large Gas Lens Front End Parts

			10N22 Collet 1.0mm		45V0204 Large Gas Lens Body 1.0mm		57N75 Large Gas Lens Nozzle Ø 10mm #6
54N63 Large Lens Gasket		10N23 Collet 1.6mm	10N23 Collet 1.6mm	45V116 Large Gas Lens Body 1.6mm	45V116 Large Gas Lens Body 1.6mm	57N74 Large Gas Lens Nozzle Ø 12.5mm #8	57N74 Large Gas Lens Nozzle Ø 12.5mm #8
		10N24 Collet 2.4mm	10N24 Collet 2.4mm	45V64 Large Gas Lens Body 2.4mm	45V64 Large Gas Lens Body 2.4mm	53N88 Large Gas Lens Nozzle Ø 16mm #10	53N88 Large Gas Lens Nozzle Ø 16mm #10
		10N25 Collet 3.2mm	10N25 Collet 3.2mm	995795 Large Gas Lens Body 3.2mm	995795 Large Gas Lens Body 3.2mm	53N87 Large Gas Lens Nozzle Ø 19mm #12	53N87 Large Gas Lens Nozzle Ø 19mm #12

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TORCH HANDLE SWITCH KITS

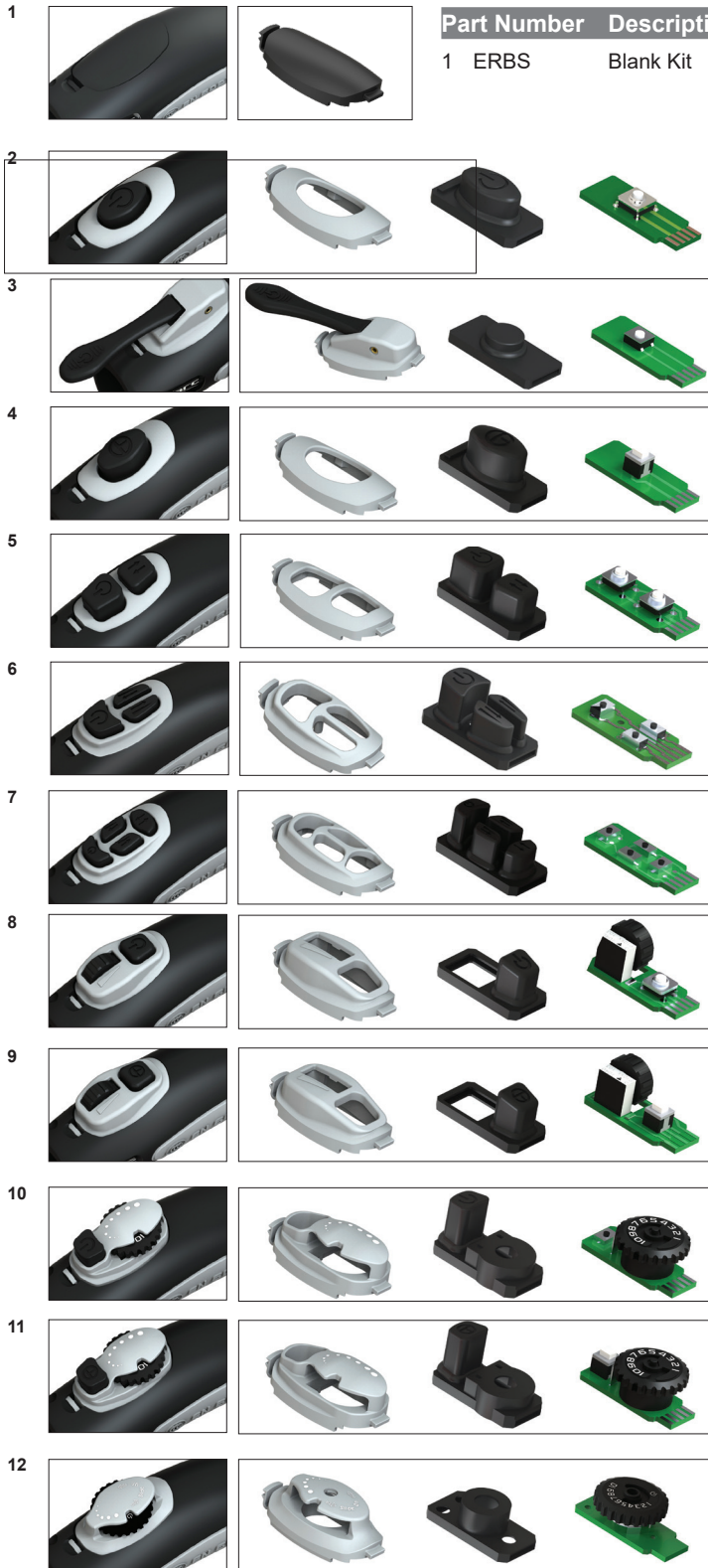


Handles and Switches

Suregrip™ Series

Two sizes of ergonomic handle are utilized for the range. Torch packages are supplied with a 5 core self shielded "plug and play" switch wireassembly and a momentary switch as standard.

- Torch packages can be ordered with or without switches.
- All switch options interchange across the range.
- "Plug & Play" Switches can be replaced in 5 seconds without the use of tools.
- All Replacement switch kits include switch modules and housings.



Part Number	Description
1 ERBS	Blank Kit



Part Number	Description
2 ER1MS	Momentary Switch Kit

Part Number	Description
3 ER1LS	Lever Momentary Kit

Part Number	Description
4 ER1MT	Maintained Switch Kit

Part Number	Description
5 ER2MS	2 Button Momentary Kit

Part Number	Description
6 ER3MS	3 Button Momentary Kit

Part Number	Description
7 ER4MS	4 Button Momentary Kit

Part Number	Description
8 ER1MS-1	Button Momentary Kit 1K Vertical Pot
ER1MS-5	Button Momentary Kit 5K Vertical Pot
ER1MS-10	Button Momentary Kit 10K Vertical Pot
ER1MS-25	Button Momentary Kit 25K Vertical Pot

Part Number	Description
9 ER1MT-1	Button Maintained Kit 1K Vertical Pot
ER1MT-5	Button Maintained Kit 5K Vertical Pot
ER1MT-10	Button Maintained Kit 10K Vertical Pot
ER1MT-25	Button Maintained Kit 25K Vertical Pot

Part Number	Description
10 ER1MS-1H	Button Maintained Kit 1K Horizontal Pot
ER1MS-5H	Button Maintained Kit 5K Horizontal Pot
ER1MS-10H	Button Maintained Kit 10K Horizontal Pot
ER1MS-25H	Button Maintained Kit 25K Horizontal Pot

Part Number	Description
11 ER1MS-1H	Button Maintained Kit 1K Horizontal Pot
ER1MS-5H	Button Maintained Kit 5K Horizontal Pot
ER1MS-10H	Button Maintained Kit 10K Horizontal Pot
ER1MS-25H	Button Maintained Kit 25K Horizontal Pot

Part Number	Description
12 ER1MTS-1H	Rotate on/off Kit 1K Horizontal Pot
ER1MTS-5H	Rotate on/off Kit 5K Horizontal Pot
ER1MTS-10H	Rotate on/off Kit 10K Horizontal Pot
ER1MTS-25H	Rotate on/off Kit 25K Horizontal Pot